

SAFETY ALERT (SA)

BULLETIN : SA-22-01

SYSTEM : Hydraulic/Electric

AFFECTED TANKS : All Spray King® Tanks with stainless steel hydraulic manifold box installed.

REASON : Back plate unable to hold weight of installed manifold and solenoids when operated in rough terrain.

COMPLETION : Visual Inspection – Maintenance Checkpoint



Pic 1



Pic 2

INTERMEDIATE CORRECTIVE ACTION:

One time inspection for presence of stainless-steel box. When present, open box and check condition of back plate where the plate is secured by the four nuts (Pic 1) . No damage or should be present

Contact cornelis.hagen@holtmfg.com and raul.cuevas@holtmfg.com with tank serial number and findings.

WARNING

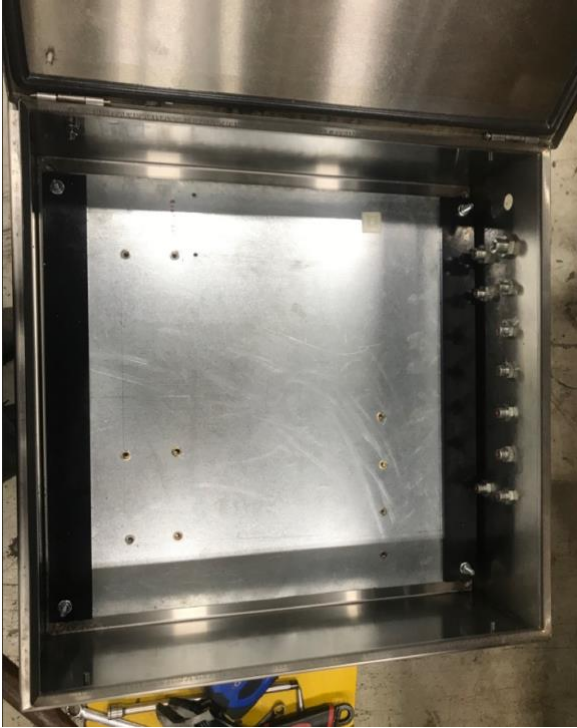
When back plate, studs, or nuts did fail, manifold assembly can fall from opened box (Pic 2). Keep the area clear and always wear appropriate Personal Protective Equipment (PPE), including eye protection, gloves, and long sleeves to prevent cuts due to sharp edges and objects.

Call 844.465.8634

Email SprayKing@holtmfg.com



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Pic 3



Pic 4

PERMANENT CORRECTIVE ACTION:

Installation of ¼" steel straps (Pic 3) to support the weight of the back plate with manifold and solenoids. Please contact HOLT Manufacturing, 844.465.8634, for detailed information.

REVISION CHANGE:

Later model Spray King tanks have a revised hydraulic manifold block with solenoids installed. This revision eliminates the use of the stainless-steel box (Pic4). No action required.

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