

# ONE TIME INSPECTION (OTI)

**BULLETIN** : OTI-23-01

**SYSTEM** : Electrical

**AFFECTED TANKS:** Cat® Articulated Truck-Spray King® manufacturing date AFTER March 2022.

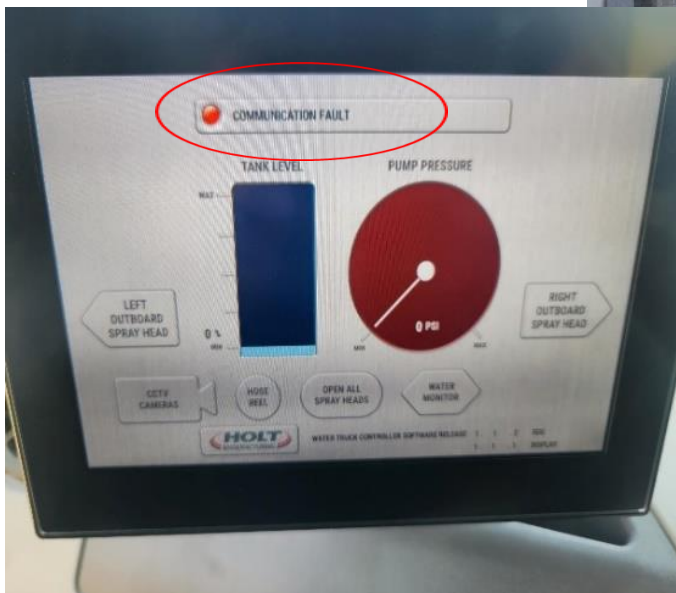
**REASON** : Improper ECM shutdown causes lockout.

**COMPLETION** : Use best practices/restart procedure.

## Resolving No Start Condition. Shift Hoist Error/Communication Fault

**PROBLEM:** Only for Spray King systems that use the Bosch® ECM with the Womack® operator screen, manufactured from March 2023 forward.

Without proper ECM shutdown, at next start up, Cat operating screen an Implement Fault appear before start up, and on the Spray King screen a COMMUNICATION FAULT appears.



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## SOLUTIONS:

### Proper Shutdown—Use Daily

Always shut down unit in appropriate order, as follows:

1. Turn off truck and remove key.
2. Wait 45 seconds, until dome light in cab goes off – allowing the ECM to fully shut down.
3. Then, turn off master switch.

### Restarting after seeing fault codes—

If implement and communication fault appear before start up, these are the steps to clear the faults.

1. With the master switch on, turn ignition key off and pull from the ignition.
2. Shut all doors and wait for the dome light to turn off, this should take about 45 seconds.
3. Once the dome light has turned off, place key back into the ignition and turn key to Accessory.
4. This should clear the fault codes allow the machine to start.

- Contact [Jeff Adams](#) with tank serial number and findings.



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