

ONE TIME INSPECTION (OTI)

BULLETIN : OTI-22-01

SYSTEM : Frame Mechanical

AFFECTED TANKS : Cat® Articulated Truck-Spray King® manufacturing date prior to 10/26/2022 .

REASON : Under torqued bolts and potential of missing/incorrect installed hardware on front mounts.

COMPLETION : Visual inspection – Maintenance Checkpoint.



Pic1



Pic2



Pic3

CORRECTIVE ACTION:

- One time inspection for missing grade 8 hardware (bolts/washers/nuts) on LH and RH tank mounts (Pic1,2).
- Remove hardware and install bolts from bottom up. Place flat washer under bolthead and nut and eliminate spring washer (Pic3).
- Torque check of all 8 bolts @ 160 ft-lbs. -plus/minus 30 ft-lbs.
- Apply torque stripe and check for cracked lacquer during daily vehicle check.
- Product Update PU-22-01 for Cat hardware replacement parts available on HOLT Manufacturing site.
- Contact cornelis.hagen@holtmfg.com and raul.cuevas@holtmfg.com with tank serial number and findings.

Call 844.465.8634

Email SprayKing@holtmfg.com

